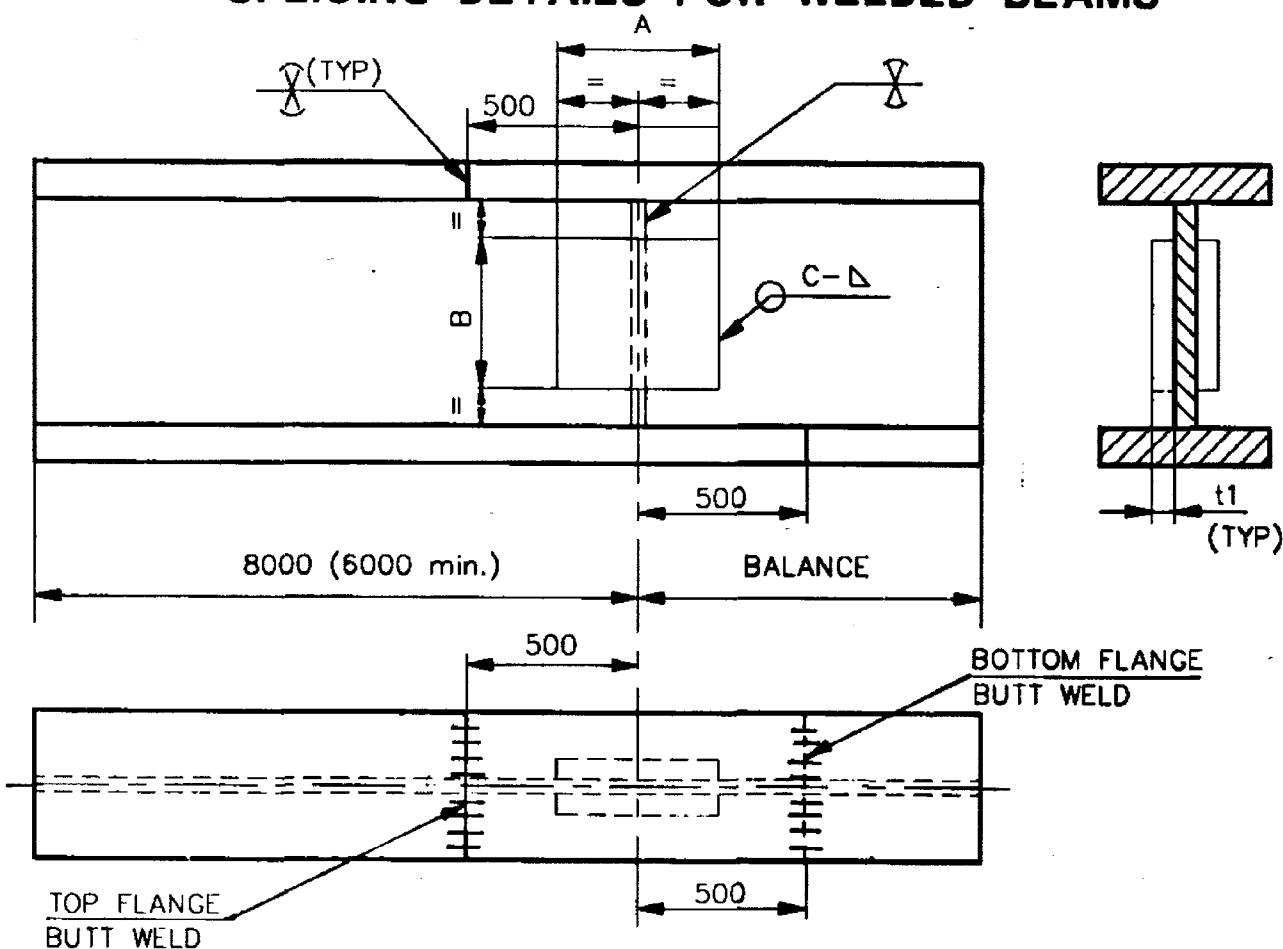


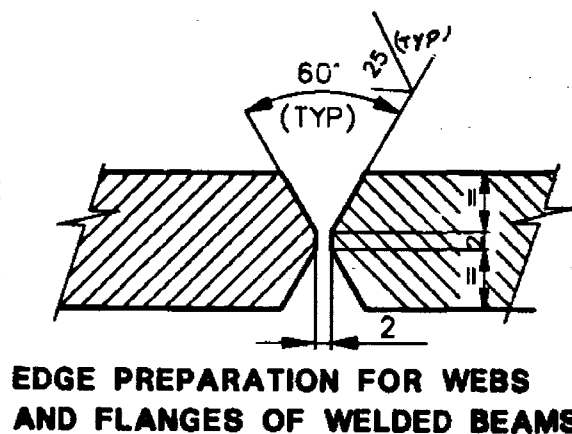
3-80-800-14817

DRAWING No

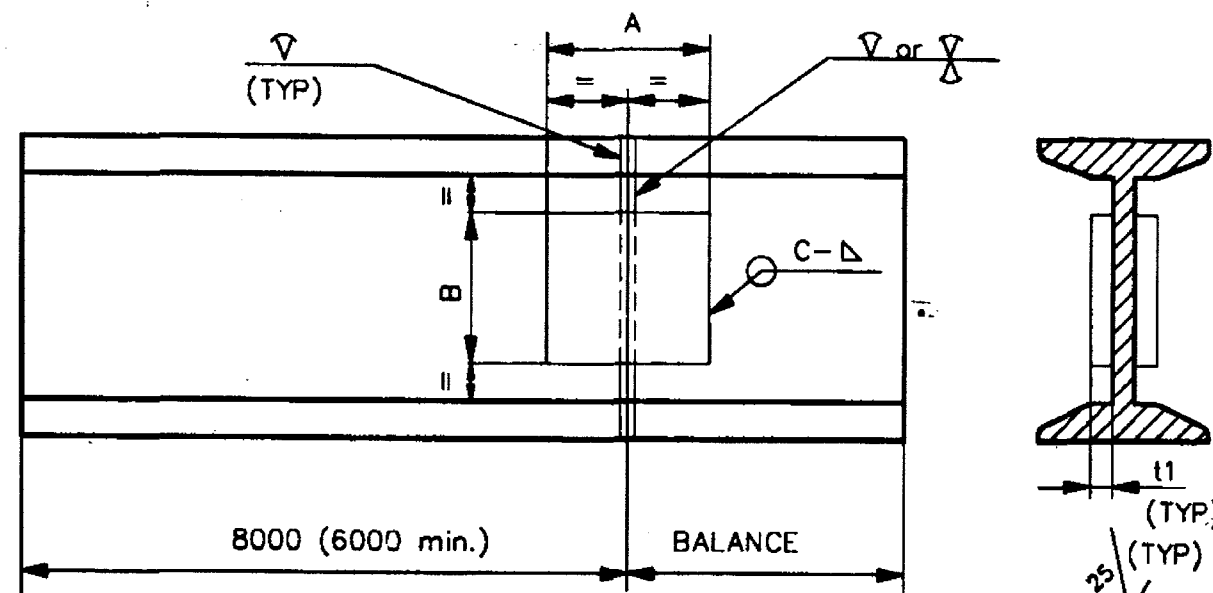
SPlicing DETAILS FOR WELDED BEAMS



SL No.	DESCRIPTION	A	B	t1	C
01	WB1	640	650	10	8
02	WB2	640	640	12	10
03	WB3	640	630	12	10
04	WB4	640	610	12	10
05	WB5	680	680	12	10
06	WB6	680	680	16	12
07	WB7	770	780	12	10
08	WB8	770	760	12	10
09	WB9	770	760	16	12

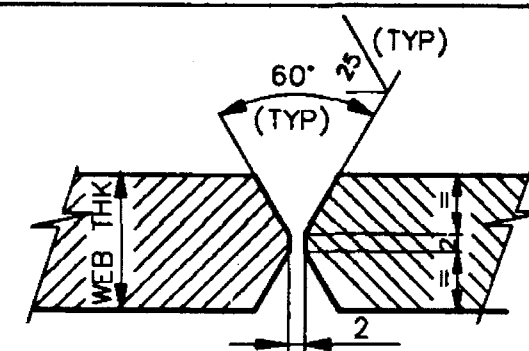


SPlicing DETAILS FOR ROLLED SECTION



SL No.	DESCRIPTION	A	B	t1	C
01	ISMB125	100	80	4	3
02	ISMB150	120	105	4	3
03	ISMB200	160	140	5	4
04	ISMB250	200	185	5	4
05	ISMB300	250	230	6	5
06	ISMB350	300	275	6	5
07	ISMB400	340	325	8	6
08	ISMB450	380	365	8	6
09	ISMB500	430	410	8	6
10	ISMB600	510	495	10	8

EDGE PREPARATION FOR WEBS
OF ISMB 125 TO ISMB 450
AND ALL FLANGES



EDGE PREPARATION FOR WEBS
OF ISMB 500 TO ISMB 600



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	A. VELAYUTHAM		14-03-96	
APPD	G. ROBERT FENELON		14-03-96	

REV	DATE	ALTERED
01	21.3.96	APPD. A. V. V. V.

ZONE FLANGE SPlicing DETAIL IN WELDED BEAM ALTD. AS SHOWN.

DEPT.	GRADE OF UN TOL. DIM	SCALE	WEIGHT (Kg)	REF. DRG. No.	ITEM No.
CODE	C/M/F	N T S		30-B-SS-01013/02	
TITLE	CARD CODE	DRAWING No.	REV		
TYPICAL SPlicing DETAILS OF ROLLED/WELDED BEAMS	U 01	3-80-800-14817	01		